



**COACH LOUNGE SERIES**  
Environmental Data Sheet

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**LEED-CI and LEED-NC**  
Credits 2.1 & 2.2

**Construction Waste Management: Divert 50% and 75% from disposal**  
Keilhauer packaging materials include boxes made from recycled cardboard and bags made from polypropylene, all of which can be recycled. Over 75% of all Keilhauer shipments are blanket wrapped, which eliminates virtually all packaging waste.

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**LEED-CI**  
Credit 3.3

**Resource Reuse, 30% Furniture and Furnishings**  
Keilhauer chairs are durable and designed to have a long life. They can also be reupholstered (reused) which can contribute to this point on future projects.

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**LEED-CI and LEED-NC**  
Credits 4.1 & 4.2

**Recycled Content – 10% and 20% (post-consumer and 1/2 pre-consumer)**  
**Coach chair Model 6501**

Post - consumer Recycled Content	0.93%
Pre - consumer Recycled Content	0.00%

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**LEED-CI**  
Credit 4.5

**Low - Emitting Materials**  
Coach chair GREENGUARD Certificate No. 988-33  
Certificate downloadable at [www.greenguard.org](http://www.greenguard.org)

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**LEED-CI**  
Credit 5.1

**Regional Materials – 20% manufactured regionally**  
Keilhauer chairs may contribute to this point, depending on the project location. All Keilhauer chairs are manufactured in Toronto, Canada.

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**LEED-CI**  
Credit 6

**Rapidly Renewable Materials**  
Some of Keilhauer's textiles are made with rapidly renewable materials such as cotton or wool.

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**Keilhauer's Key Environmental Initiatives**

- Use post-consumer recycled materials and sustainable raw materials in our products.
- Conduct annual waste audits of manufacturing facilities to continuously reduce waste and emissions in our processes.
- Recycle and reuse waste materials produced in our manufacturing processes.
- Use 100% green power sources in manufacturing and office facilities.