

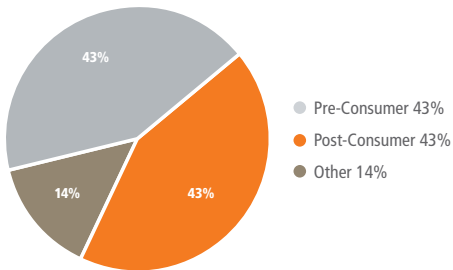
SCALA

PRODUCT DESIGN:

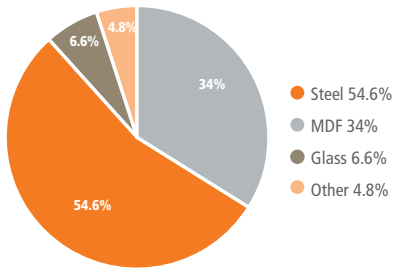
Designed for ultimate planning flexibility with strong visual appeal, Scala raises the bar for systems products in the mid-priced category. Architectural in look with linear and horizontal planes, Scala provides a residential feel with steel-based functionality and durability.

Using tiles up to 96" wide, unmatched 2.5" -thin panels, and mid-panel support for worksurfaces without legs, Scala features long, continuous worksurfaces complemented by a slim profile and light-scale feel. Enabling work environments ranging from open to closed spaces, panel- to storage-based, and contract to residential aesthetic, Scala helps meet today's evolving needs with easy scalability and panel-system functionality seamlessly integrated with a storage spine

Recycled Content



Material Breakdown



Inscape Systems are **up to 60% recyclable** at the end of their useful life

SUPPLIER ENGAGEMENT:

Our environmental responsibility begins with procurement. We are consciously working with our suppliers to ensure eco-friendly materials are entering our manufacturing facilities. Consequently, our energy is being channeled towards recycling and reclaiming waste material originating from production.

AIR QUALITY:

- Scala will be tested for GREENGUARD certification
- Scala will be tested for BIFMA X7.1 – 2005 standards for indoor air quality
- Our carriers adhere to the Ontario Drive Clean Program emission requirements

SUSTAINABLE MATERIALS:

- Steel components are 100% recyclable
- Composite pallets are made exclusively with recycled materials
- Adhesives are water based and emit negligible VOCs (Volatile Organic Compounds)
- Formaldehyde reduced MDF boards for worksurfaces consist of 100% pre-consumer materials
- Wood finished worksurfaces can be FSC (Forest Stewardship Council) certified

WASTE MANAGEMENT

- Packaging materials consist of 97% recycled content and corrugated cardboard is part of a closed loop recycling system
- Epoxy-Polyester Hybrid powder coatings emit negligible VOCs (Volatile Organic Compounds) and waste material is almost 100% reclaimable
- Sawdust from MDF routing is transferred to our waste disposal company to make mulch
- Waste metal is collected and sent off-site for recycling purposes
- Scrap fabrics are converted into rags for cleaning purposes
- Forklift transportation run on propane which is a clean-burning, non-toxic fuel
- Waste water channels through a recycling tank at an Ontario facility for reuse



Integrating Scala with Storwal will reduce your ecological footprint.

CONTINUOUS IMPROVEMENT:

- In 2007, fluorescent cluster technology for ceiling lighting in our manufacturing facility replaced our 535 existing fixtures. The new lights require less than half the wattage per bulb compared to the original system.
- In 2006, we reduced the operating temperature of our liquid paint line by 20 degrees to conserve energy.
- Total consumption of natural gas has declined 31% since 2004
- Total consumption of hydro has declined 16% since 2004

LEED CONTRIBUTIONS:

- Scala can apply to LEED credits as follows:
 - Procurement Practice
 - GREENGUARD Certification
 - Packaging
 - Waste management
 - Recycled content & Reusability

Please refer to our LEED documents for more information on how Scala can contribute towards achieving LEED credits. Visit www.inscapesolutions.com to view our LEED documents.