

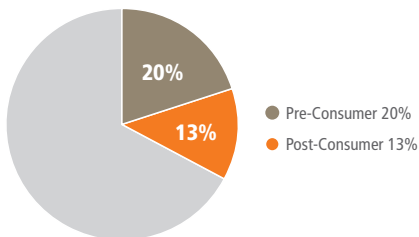
# PLANNA

**PRODUCT DESIGN:**

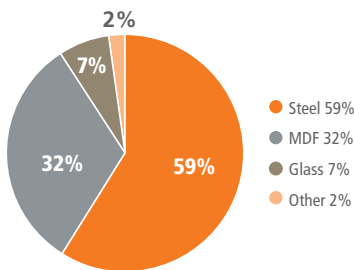
Inscape’s Planna storage-based desking and credenza system provides a high-end aesthetic and durable alternative for the mid-market category. Planna’s crisp intersection of horizontal and vertical planes combined with off-modular floating tops appear well poised over credenzas. The product delivers a warm, residential feel, while back-painted glass adds a rich aesthetic effect.

Planna is built with Office Specialty’s legacy storage featuring 1 1/2” interior incremental adjustability. This provides flexibility to reconfigure the storage with ease. It can be installed as a private office casegood or as a benching application. Planna seamlessly integrates with panel systems for unique planning solutions. Committing to sustainable practices, Planna is manufactured under one roof utilizing recycled and recyclable materials.

**Recycled Content**



**Material Breakdown**



Inscape Systems are **up to 60% recyclable** at the end of their useful life

**SUPPLIER ENGAGEMENT:**

Our environmental responsibility begins with procurement. We are consciously working with our suppliers to ensure eco-friendly materials are entering our manufacturing facilities. Consequently, our energy is being channeled towards recycling and reclaiming waste material originating from production.

**AIR QUALITY:**

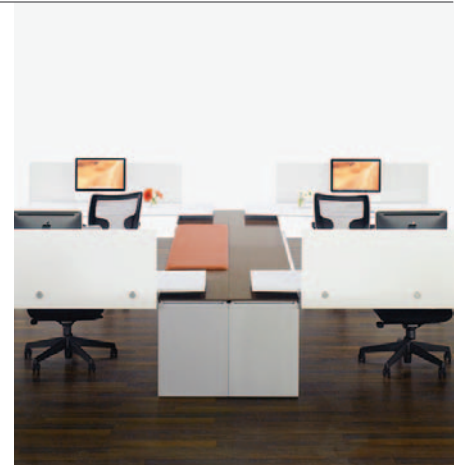
- Planna will be tested for GREENGUARD certification
- Planna will be tested for BIFMA X7.1 – 2005 standards for indoor air quality
- Our carriers adhere to the Ontario Drive Clean Program emission requirements

**SUSTAINABLE MATERIALS:**

- Steel components are 100% recyclable
- Composite pallets are made exclusively with recycled materials
- Adhesives are water based and emit negligible VOCs (Volatile Organic Compounds)
- Formaldehyde reduced MDF boards for worksurfaces consist of 100% pre-consumer materials
- Wood finished worksurfaces can be FSC (Forest Stewardship Council) certified

**WASTE MANAGEMENT**

- Packaging materials consist of 97% recycled content and corrugated cardboard is part of a closed loop recycling system
- Epoxy-Polyester Hybrid powder coatings emit negligible VOCs (Volatile Organic Compounds) and waste material is almost 100% reclaimable
- Sawdust from MDF routing is transferred to our waste disposal company to make mulch
- Waste metal is collected and sent off-site for recycling purposes
- Scrap fabrics are converted into rags for cleaning purposes
- Forklift transportation run on propane which is a clean-burning, non-toxic fuel
- Waste water channels through a recycling tank at an Ontario facility for reuse
- Paint overspray is reused and processed as Eco Black paint for internal components in cases



Planna is manufactured under one roof utilizing recycled and recyclable materials.

**CONTINUOUS IMPROVEMENT:**

- In 2007, fluorescent cluster technology for ceiling lighting in our manufacturing facility replaced our 535 existing fixtures. The new lights require less than half the wattage per bulb compared to the original system.
- In 2006, we reduced the operating temperature of our liquid paint line by 20 degrees to conserve energy.
- Total consumption of natural gas has declined 31% since 2004
- Total consumption of hydro has declined 16% since 2004

**LEED CONTRIBUTIONS:**

- Planna can apply to LEED credits as follows:
  - Procurement Practice
  - Packaging
  - Waste management
  - Recycled content & Reusability

Please refer to our LEED documents for more information on how Planna can contribute towards achieving LEED credits. Visit [www.inscapesolutions.com](http://www.inscapesolutions.com) to view our LEED documents.