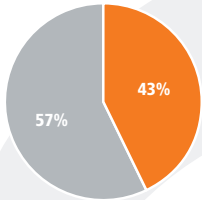


# 4P's – Sustainable Design Loop

Total of Recycled Content

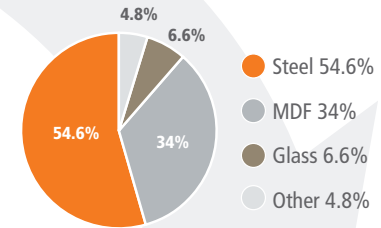


- Pre & Post Consumer 43%
- New Material 57%

## PROCUREMENT

- 100% recyclable steel
- 100% pre-consumer MDF
- FSC certified wood
- Recyclable fabrics

Breakdown of Product Materials

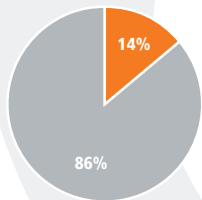


- Steel 54.6%
- MDF 34%
- Glass 6.6%
- Other 4.8%

## PROCESSING

- Scrap metal recycled off-site
- Powder paint reclaimed on-site
- Waste water is recycled off-site
- Certain textiles sent as technical & biological nutrients to other manufacturing processes

Post-Consumer Material



- Post-Consumer 14%
- Pre-Consumer & New Material 86%

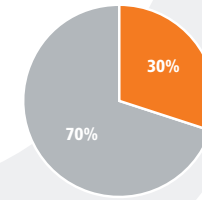
## Scala

1. Support non-obsolescence and product integration and, as such, new products are designed to incorporate easily with existing ones
2. Can apply to LEED credits through its proactive sustainable practices with respect to its product lifecycle
3. All products backed by our limited lifetime warranty
4. Scala is GREENGUARD Certified

## PRODUCTION

- Paint line energy conservation
- Paint emits negligible VOCs
- Chemical free fabrics
- Adhesives emit negligible VOCs

Recycled Content of Cardboard



- Post-Consumer 70%
- Pre-Consumer 30%

## PACKAGING

- Up to 100% cardboard is made from recycled content
- Honeycomb packaging is biodegradable
- Printing ink is water soluble
- 100% recyclable stretch wrap

**INSCAPE**