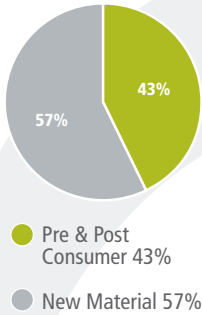


4P's – Sustainable Design Loop

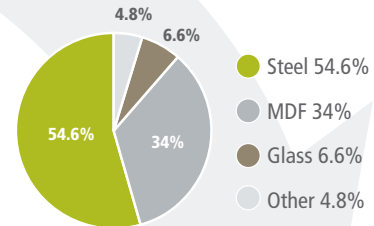
Total of Recycled Content



PROCUREMENT

- 100% recyclable steel
- 100% pre-consumer MDF
- FSC certified wood
- Recyclable fabrics

Breakdown of Product Materials



PROCESSING

- Scrap metal recycled off-site
- Powder paint reclaimed on-site
- Waste water is recycled off-site
- Certain textiles sent as technical & biological nutrients to other manufacturing processes

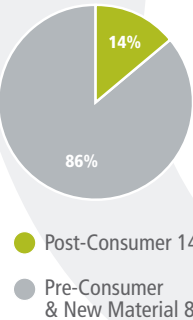
Platform

1. Support non-obsolescence and product integration and, as such, new products are designed to incorporate easily with existing ones
2. Can apply to LEED credits through its proactive sustainable practices with respect to its product lifecycle
3. Meets BIFMA X7.1 standards for low-emitting office furniture and is GREENGUARD Certified
4. All products backed by our limited lifetime warranty

PRODUCTION

- Paint line energy conservation
- Paint emits negligible VOC's
- Chemical free fabrics
- Adhesives emit negligible VOC's

Post-Consumer Material



PACKAGING

- Up to 100% cardboard is made from recycled content
- Honeycomb packaging is biodegradable
- Printing ink is water soluble
- 100% recyclable stretch wrap

Recycled Content of Cardboard

