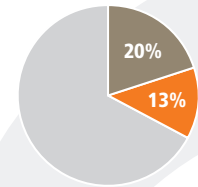


# 4P's – Sustainable Design Loop

Pre & Post Consumer Material

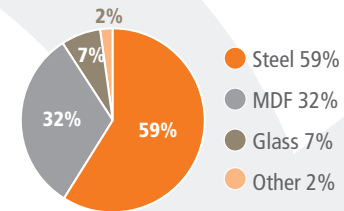


- Pre-Consumer 20%
- Post-Consumer 13%

## PROCUREMENT

- 100% Recyclable steel
- 100% Pre-Consumer MDF
- Water based adhesives emit negligible VOCs
- Recyclable fabrics

Breakdown of Product Materials

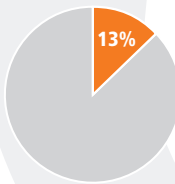


- Steel 59%
- MDF 32%
- Glass 7%
- Other 2%

## PROCESSING

- Scrap metal recycled off-site
- Powder paint reclaimed on-site
- Waste water recycled off-site
- Certain textiles sent as technical & biological nutrients to other manufacturing processes

Post-Consumer Material



- Post-Consumer 13%

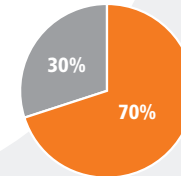
## Planna

1. Planna combines simple precision with the same powerful flexibility that distinguishes all Inscape products, and is designed with durability and the environment in mind
2. Planna can apply to LEED credits through its proactive sustainable practices with respect to its product life cycle
3. Planna products are backed by our limited lifetime warranty
4. Planna is GREENGUARD Certified

## PRODUCTION

- Notable improvements made to the paint line to conserve energy
- Powder paint emits negligible VOCs
- Chemical free fabrics
- Adhesives emit negligible VOCs

Recycled Content of Cardboard



- Post-Consumer 70%
- Other 30%

## PACKAGING

- Up to 100% of cardboard made from recycled content
- Honeycomb packaging is biodegradable
- Printing ink is water soluble
- 100% recyclable stretch wrap